

INTAMSYS® SP3030 Support Filament

Product Description

SP3030 Support Filament is water dissolvable support 3D printing material, and offers great compatibility to INTAMSYS ABS fusion+. The solubility is increasing with higher water temperature.

PHYSICAL PROPERTIES	TEST METHOD	UNITS	TYPICAL VALUE
Density	ISO 1183	g/cm ³	1.1-1.2

RECOMMEND PROCESS CONDITIONS AS SUPPORT MATERIAL	
Nozzle temp.	210-230°C
Support for model material	INTAMSYS ABS fusion+
Support material removing method	Water dissolvable
Others	It absorbs water easily and is highly recommended to use the drybox when printing and to store it in the resealable bag

Disclaimer

The typical values presented in this document are intended for reference and comparison purposes only. They should not be used for design specifications or quality control purposes. Actual values may vary significantly with printing conditions. End-use performance of printed parts properties can be impact by, but not limited to, part design, environmental conditions, printing conditions, etc. Product specifications are subject to change without notice.

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